

The DSN Array Development Program

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May 23, 2002

- Why Arrays for DSN?
- Other Arrays - Current and Future
- Basic Array Signal Processing
- Array Technology
 - Overview, System Design
 - Antennas, Feeds
 - Low Noise Receivers
- JPL Plan
- Caltech Plan

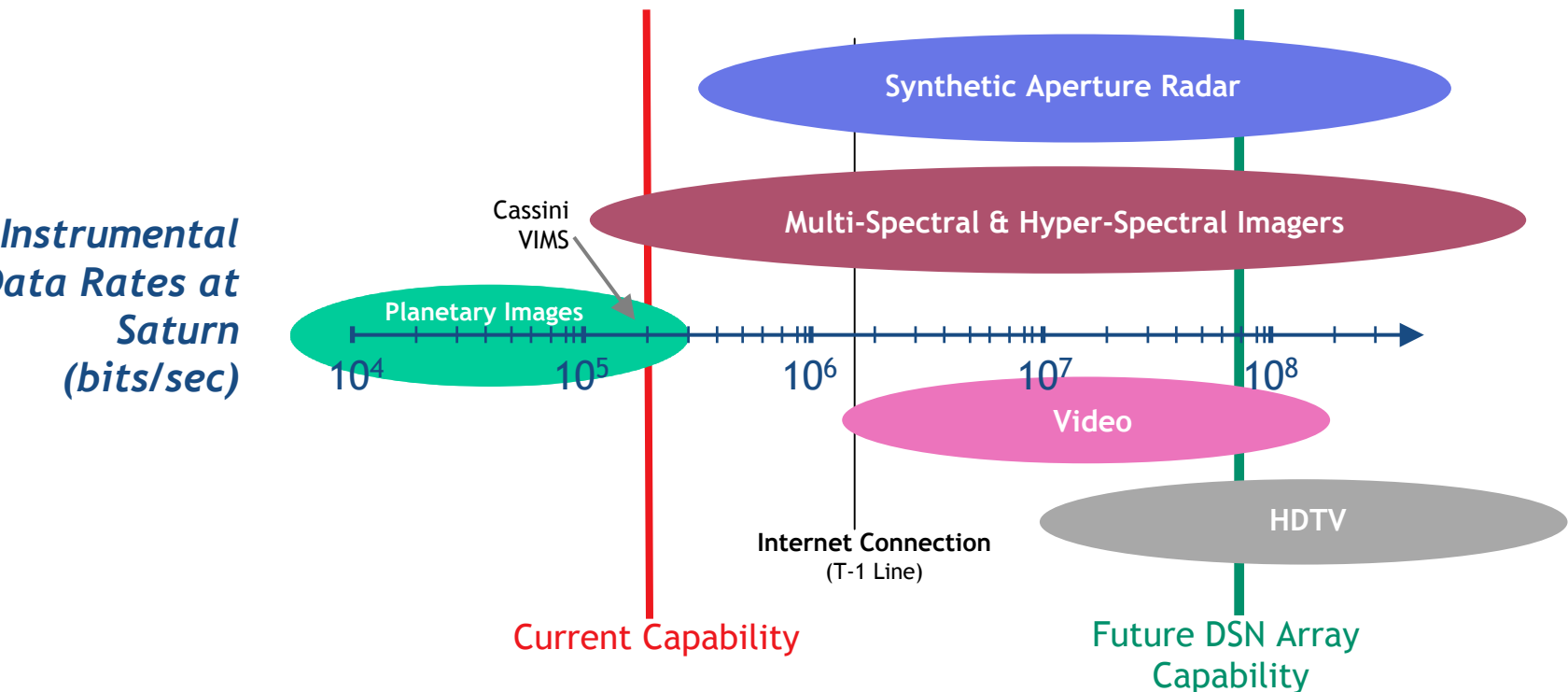


Why Arrays for Space Communications?

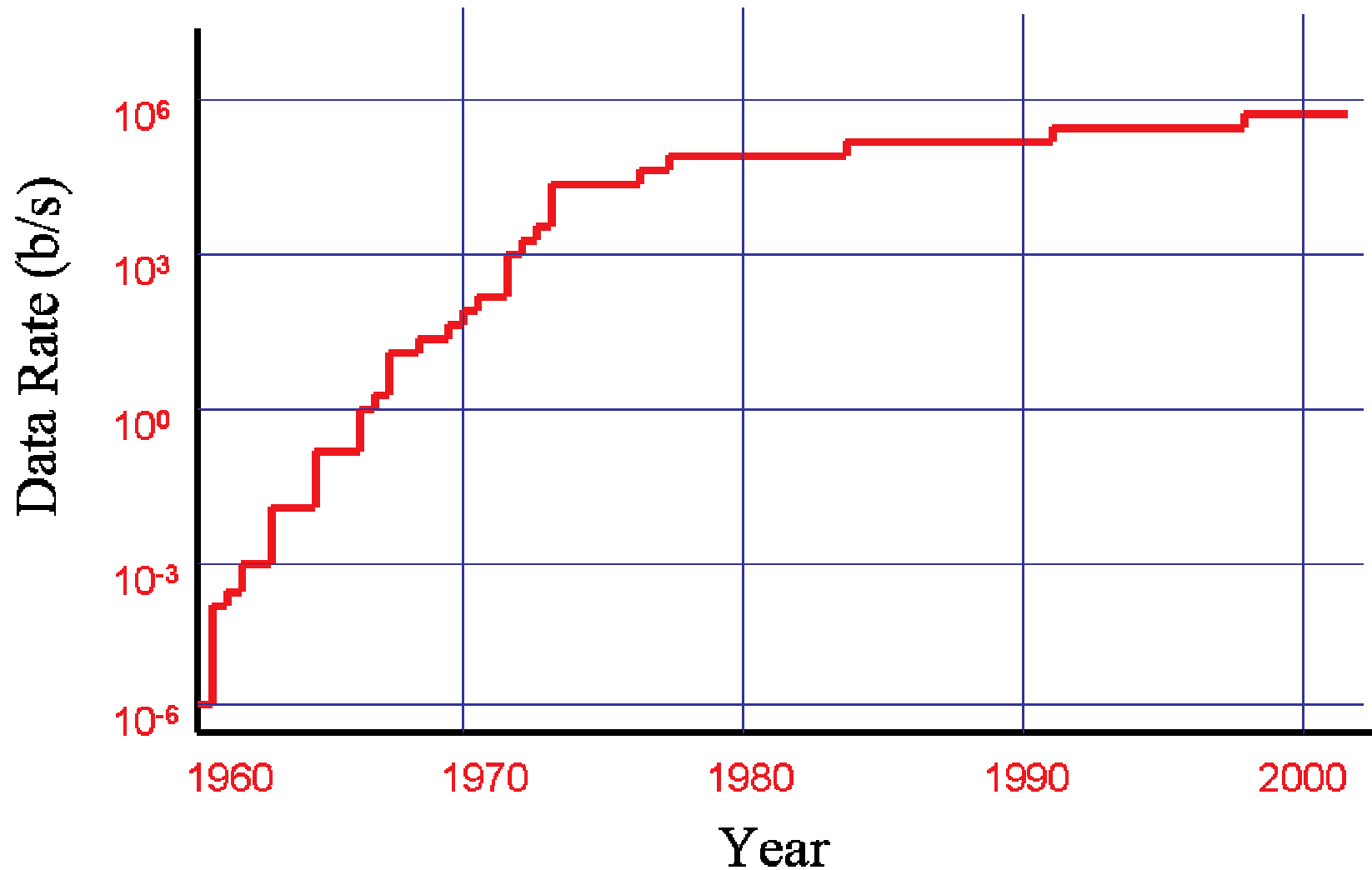
- **Much Lower Cost per Unit Area** - Costs of large antennas are proportional to D^2 .⁷ where D is the diameter. Collecting area is proportional to D^2 ; thus to increase collecting area it is less expensive to have large numbers of small antennas.
- **Multibeaming** - Arrays can have many simultaneous beams with full collecting area within the primary beam of the small antenna. Array can image a region of sky whereas this is difficult to do with single antennas.
- **Partitioning** - Arrays can be partitioned into sub-arrays to serve many diverse missions with “Just Enough” capability on each.
- **Soft-Failure** – Failure of a few percent of the elements has very little effect on the total array.
- **Navigational Advantage** – By distributing array elements high angular resolution is achieved.
- **Available Technology** – Low cost small antennas, microwave integrated circuits, fiber-optic signal transmission, and fast digital IC's..
- **Spacecraft Equipment Heritage** – No change required.

Increased Area Greatly Increase Data Rates to Distant Spacecraft

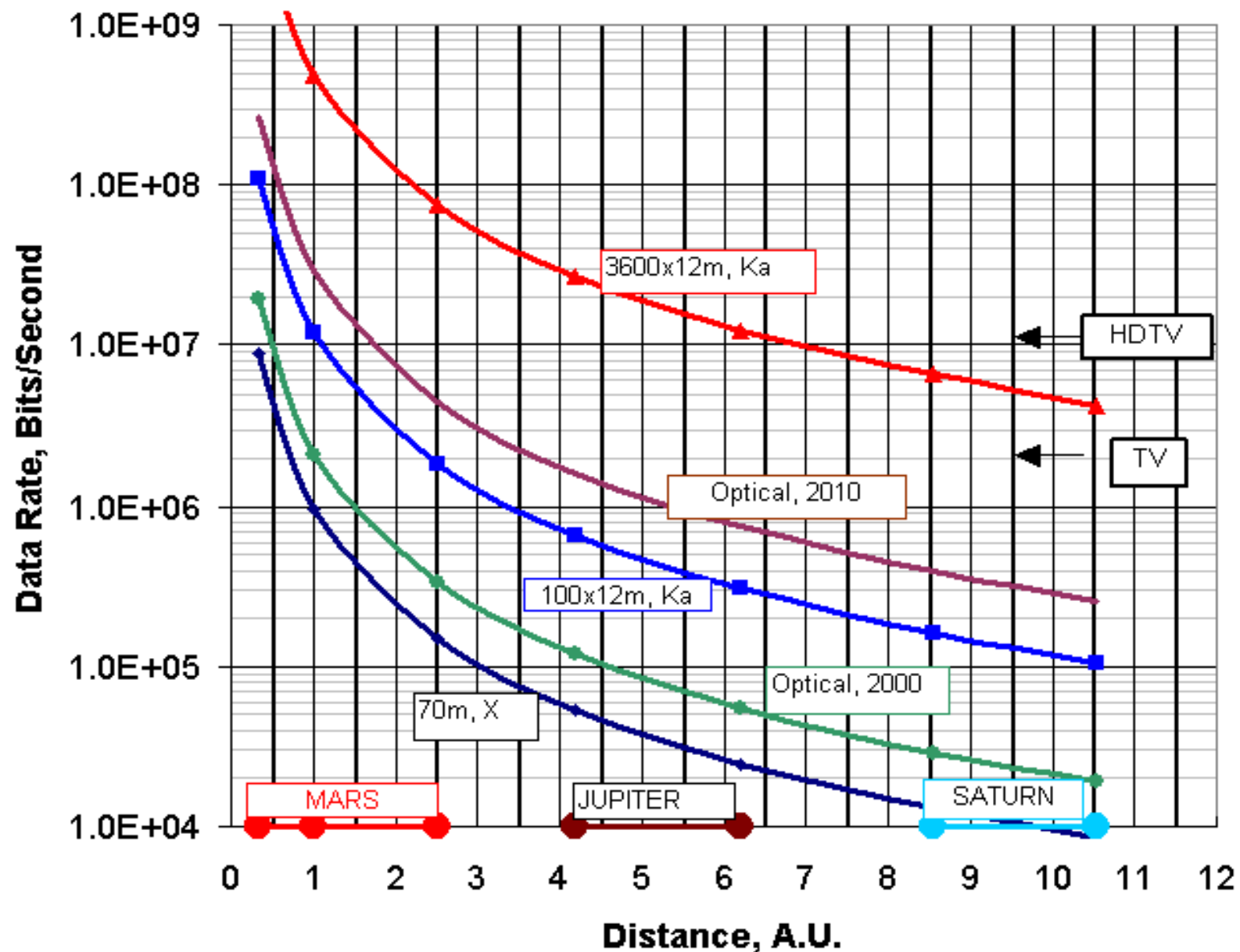
- Future NASA missions are severely limited by the current DSN data rate.
- A Square Kilometer of DSN-Array would:
 - ✓ Provide factor of **100-500 increase in data rates** for missions to outer planets
 - ✓ Allow much smaller and less expensive spacecraft with current data rates
 - ✓ Provide much greater navigational information than existing antennas
 - ✓ Allow simultaneous communication to several spacecraft



Deep Space Communications Capability



Maximum Data Rate vs Distance to Outer Planets



Comparison of Existing Large Antennas and Future Arrays

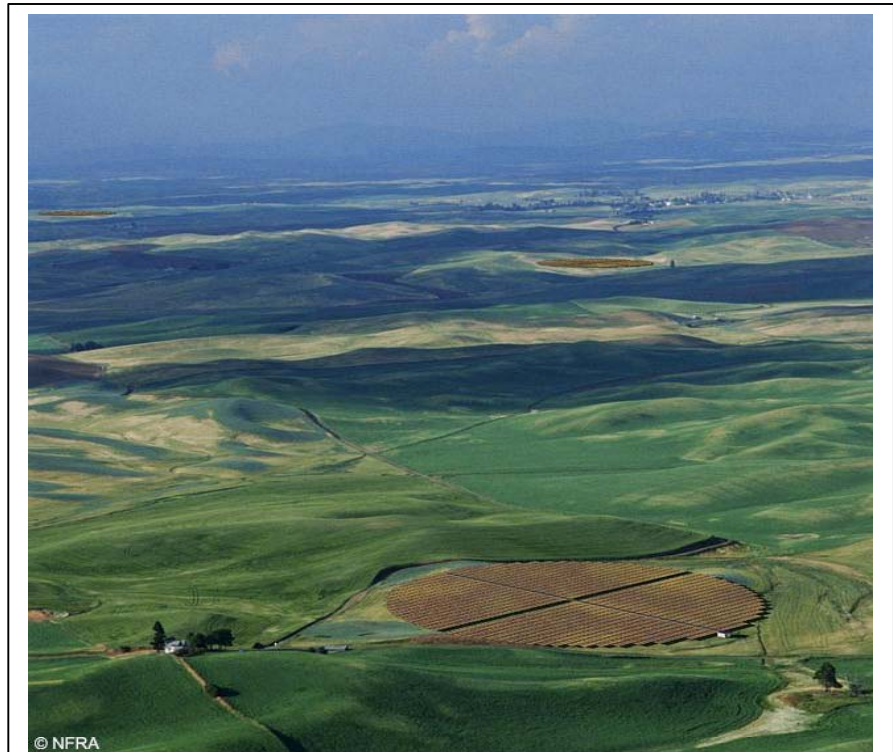
Antenna	Elements	Effective Area	Upper Frequency	Tsys	A/Tsys	Year Finished
DSN 70m	1 x 70 m	2,607	8 GHz	18	145	1965
GBT	1 x 100 m	5,700	100 GHz	20	285	2000
VLA	27 x 25 m	8,978	43 GHz	32	280	1982
Arecibo	1 x 305 m	23,750	8 GHz	25	950	1970
ALMA	64 x 12 m	4,608	800 GHz	50	92	2011
ATA	350 x 6 m	6,703	11 GHz	35	192	2005
DSN Prototype	100 x 12m	7,200	38 GHz	20@8GHz 40@32GHz	360 180	2007
DSN Goal	3600 x 12m	259,200	38 GHz	18@8GHz 36@32GHz	14,400 7,200	2012
SKA	4550 x 12m	327,600	22 GHz	18	20,000	2016

What is the SKA?

- An international project to design a very large area array for radio astronomy in the cm wavelength range.
- The web site, <http://www.skatelescope.com>, contains science justification and links to activities in several countries
- US approach is a large array ($\approx 4,500$) of small ($\approx 12\text{m}$) antennas, organized into a 1000km diameter spiral of ≈ 100 close packed stations

Key Specifications

- $A_{\text{eff}}/T_{\text{sys}} > 20,000 \text{ m}^2/\text{K}$
(1 square km with $T_{\text{sys}}=50\text{K}$)
- Frequency, 0.15 – 40 GHz
- Resolution 35 nano-radians
(5km beam at 1 A.U. at 20GHz)



SKA Consortium Members

The international consortium planning the Square Kilometer Array at present include

- **USA**

The US SKA consortium:

www.usska.org

California Institute of Technology, including the Jet Propulsion Laboratory

Cornell University, including the National Astronomy and Ionosphere Center

Harvard-Smithsonian Center for Astrophysics, including the Smithsonian Astrophysical Observatory and Harvard College Observatory

Massachusetts Institute of Technology, including Haystack Observatory

National Radio Astronomy Observatory

Naval Research Laboratory

Ohio State University

SETI Institute

University of California, Berkeley

University of Minnesota

The SKA is the first project in the field of radio astronomy that has been "born global", growing out of discussions within URSI (the International Union of Radio Science) and the IAU (International Astronomical Union). The scientific case for the SKA project has been developed by the URSI Large Telescope Working Group. Organizations in ten countries have committed themselves to sharing research and development for the instrument.

- **Australia**

Australia Telescope National Facility, CSIRO
Swinburne University of Technology
University of Sydney

- **Canada**

Herzberg Institute of Astrophysics
University of Calgary

- **China**

Beijing Astronomical Observatory

- **Europe**

The European SKA consortium:

Istituto di Radioastronomia, Bologna

Joint Institute for VLBI in Europe

Max-Planck-Institut für Radioastronomie

Netherlands Foundation for Research in Astronomy

Onsala Space Observatory

Torun Centre for Astronomy

University of Manchester, Jodrell Bank Observatory

- **India**

The Indian SKA consortium:

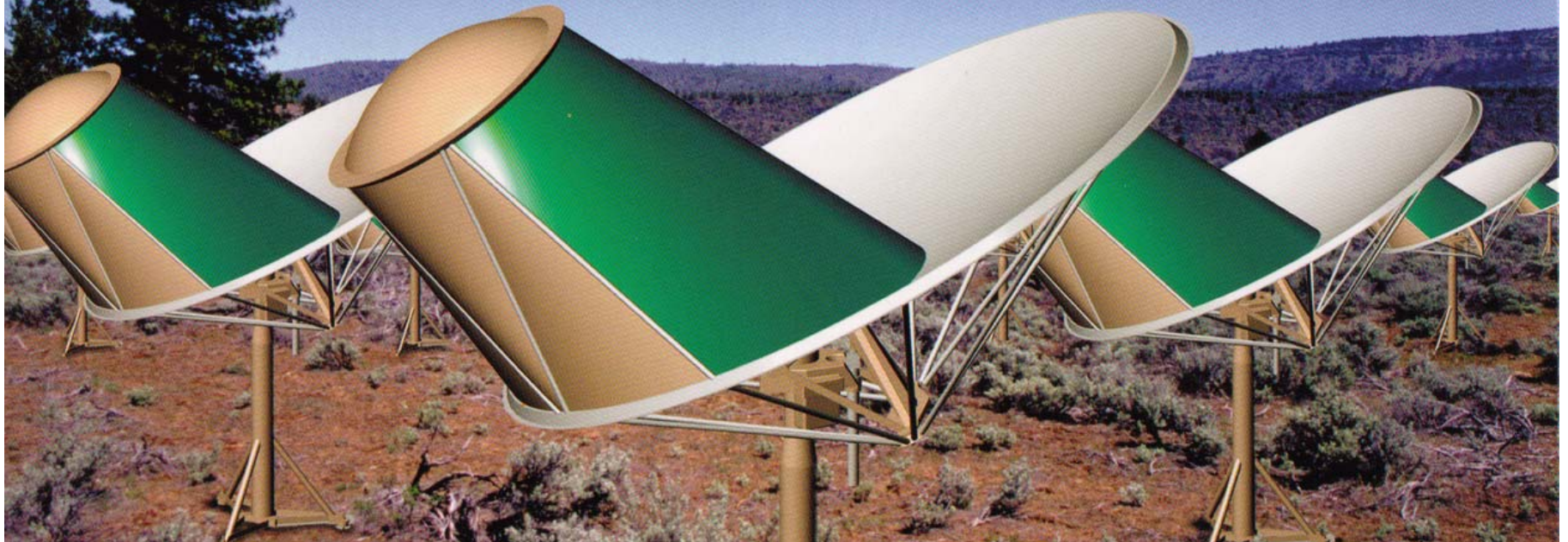
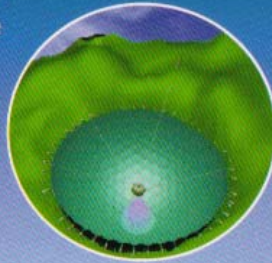
National Centre for Radio Astrophysics, TIFR
Raman Research Institute

SKA Antenna Concepts

SKA Site

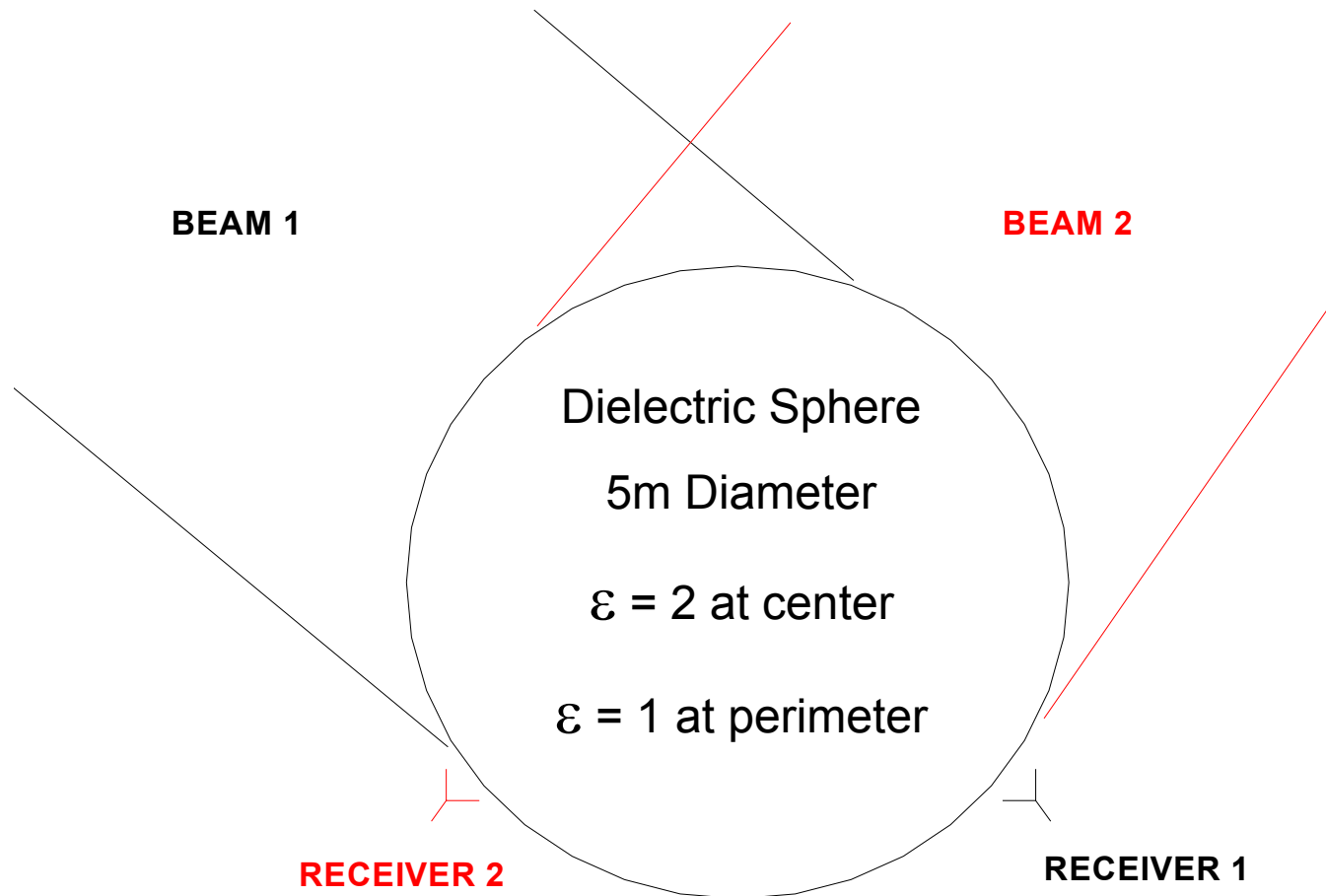
The site for the Square Kilometer Array will be chosen to optimize the scientific returns from this ambitious project. Important factors will be:

- a configuration that allows SKA stations to be distributed over thousands of kilometers
- low levels of radio-frequency interference
- access to communication links.



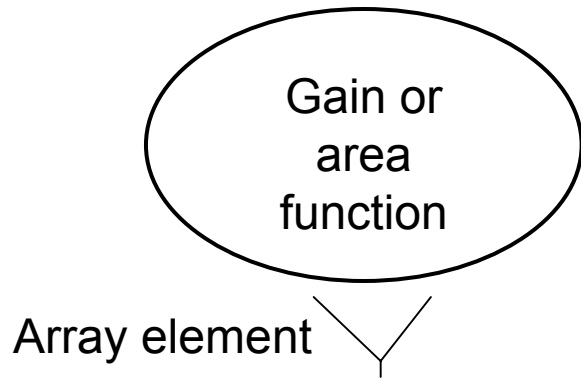
Luneburg Lens Array Antenna Element

Dielectric sphere has 360° field of view



Arrays of Fixed Antennas

(Such as LOFAR or Dutch Approach to SKA)



- The array can simultaneously beam form as many beams as are affordable all over the sky.
- Many observers can use the array at the same time, but the required number of elements becomes impractical at wavelengths $< 30\text{cm}$.

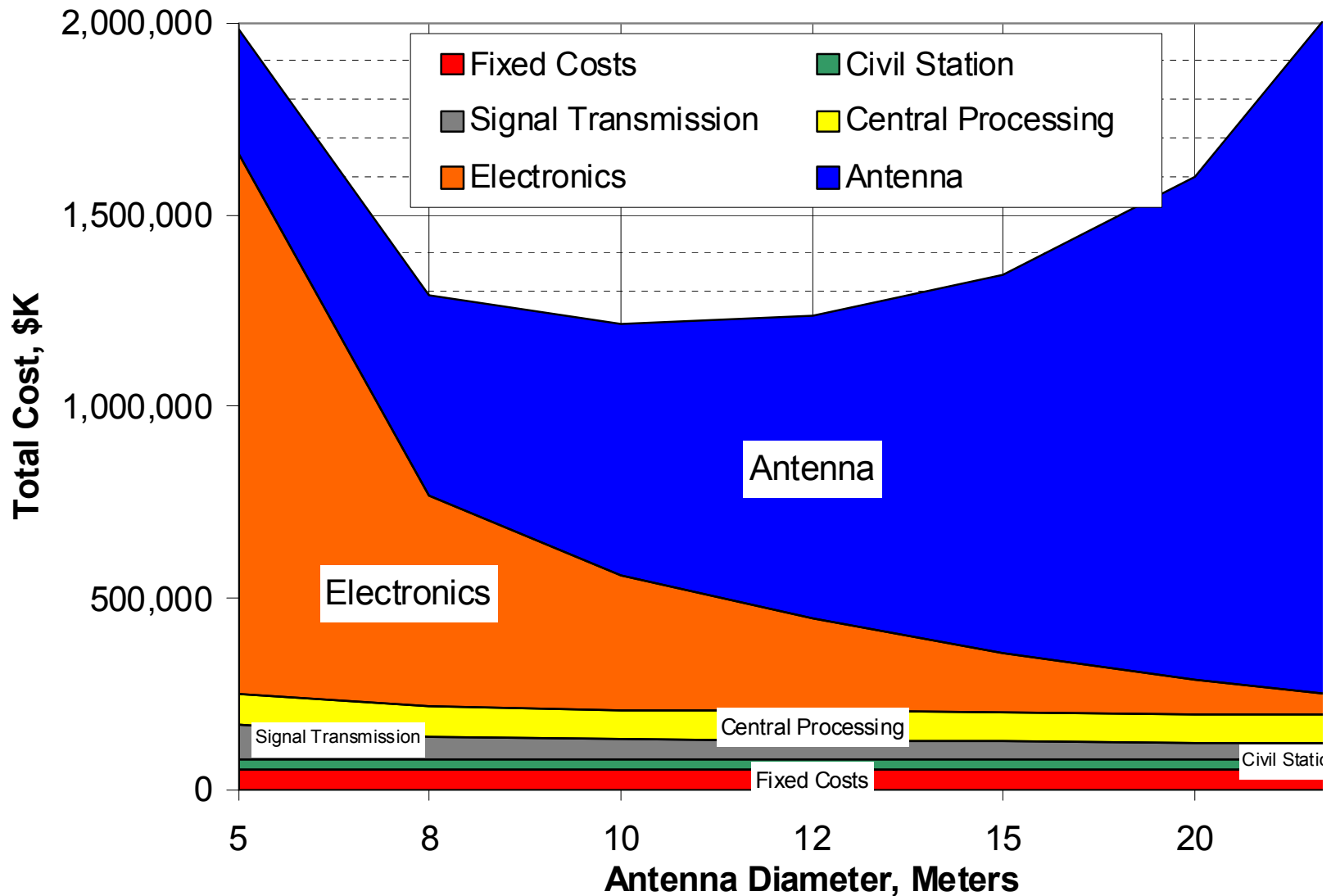
An antenna which has all sky field-of-view has an effective area of $\lambda^2 / 2\Pi$

Wavelength	Element Effective Area, m ²	Number of elements for total area of 1km ²
21cm, 1.4 GHz	.007	142E6
1m, 300 MHz	.16	6E6
10m, 30 MHz	16	62,800

Each element must have an antenna, phase shifter, and a low loss path to a low noise amplifier

SKA Cost Breakdown by Subsystem vs Antenna Diameter

$A_{\text{eff}}/T_{\text{sys}} = 20,000$, $A_{\text{eff}}=360,000$, $T_{\text{sys}}=18\text{K}$, $\text{BW}=4\text{GHz}$, 15K Cryogenics
Antenna Cost = $0.1D^3$ K\$, 2001 Electronics Cost = \$54K per Element



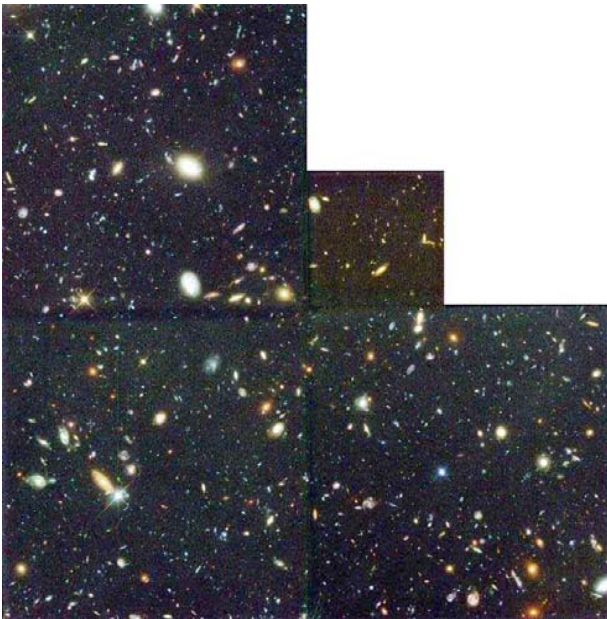
All Arrays are Not Large!

SquareCmArray – Eight Elements at 3mm Wavelength

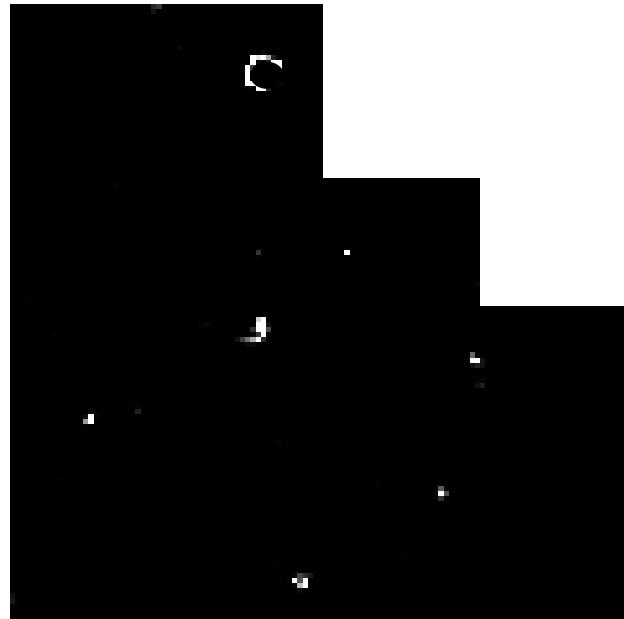


Why do Astronomers want the SKA?

Hubble Deep Field

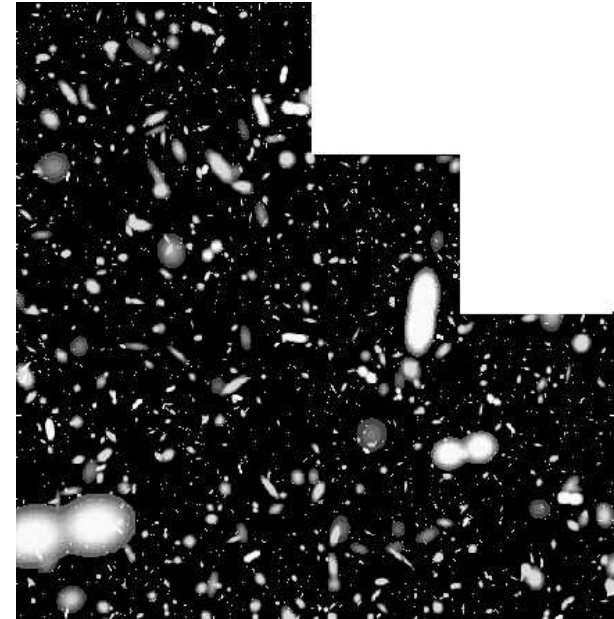


VLA



50 hours at 8.7 GHz gives
6 sources at $>12 \text{ } \mu\text{Jy}$

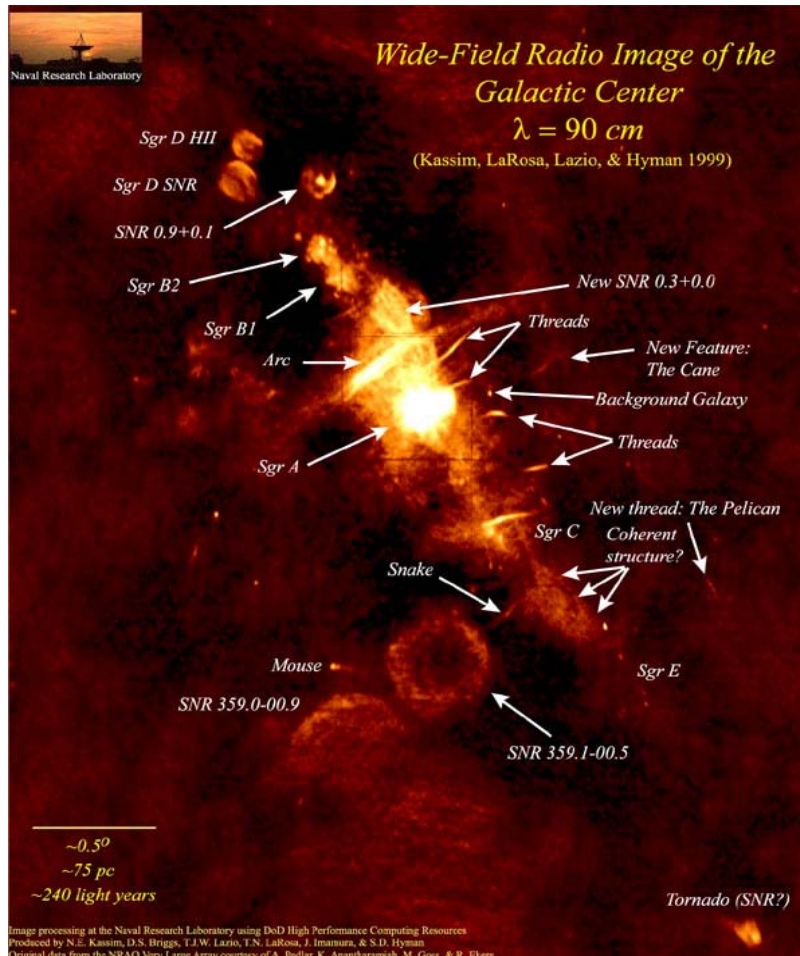
Simulated SKA



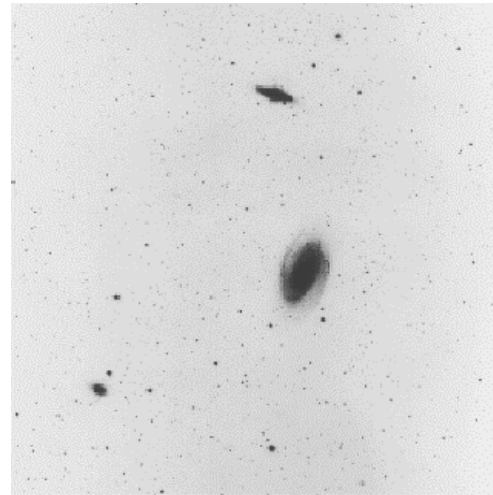
$1 \text{ } \mu\text{Jy}$ sensitivity
at 1.4 GHz
(and this is just a tiny piece
of full field of view)

Sample Radio Astronomy Images from the VLA

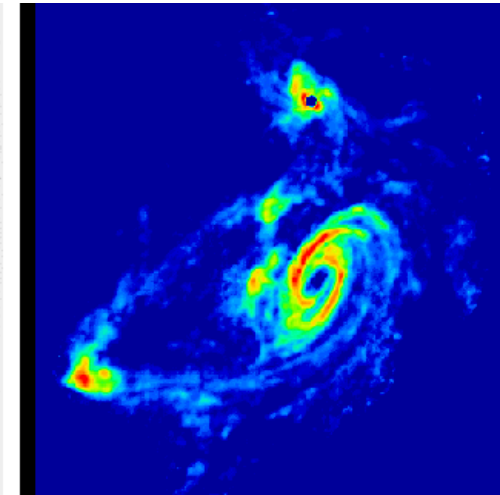
Center of Our Galaxy



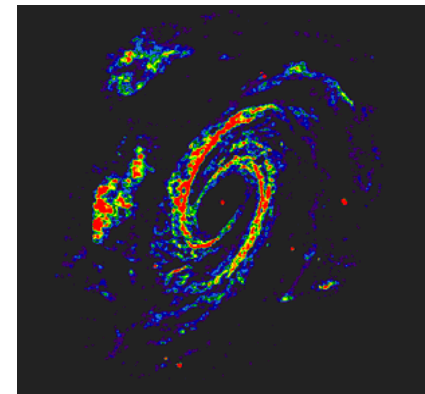
M81 Cluster of Galaxies



Optical Image



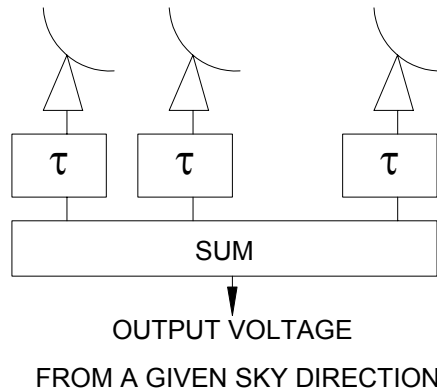
1.4 GHz H-Line Image



.33 GHz Radio Image

Two Basic Methods of Array Signal Processing

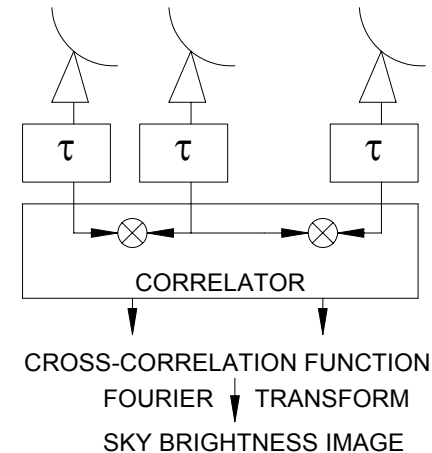
Beam Forming Array



$$X_{tot}(t) = \sum_k W_k X_k(t - \tau)$$

- Output voltage is a weighted sum of delayed input signals. The signals coherently add in a direction determined by the delays.
- Multiple beam formers can be used to simultaneously receive signals from different directions within the primary beam of each antenna.
- Output voltage as a function of time, not average power, is usually needed for communication.

Imaging Array

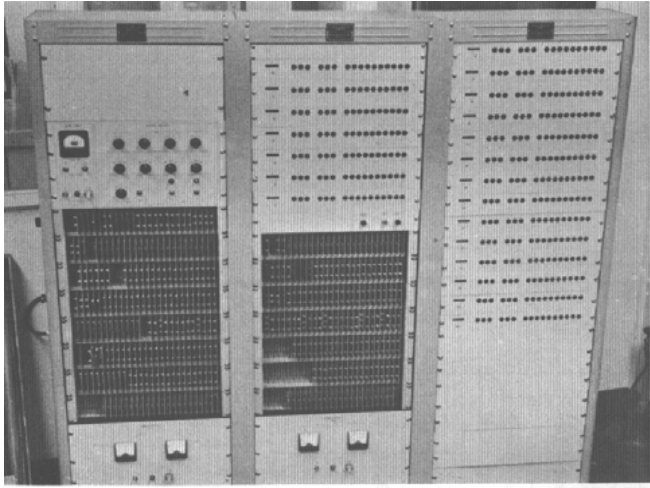


$$C(j, k, \tau) = \sum_t X_j(t + \tau) X_k(t)$$

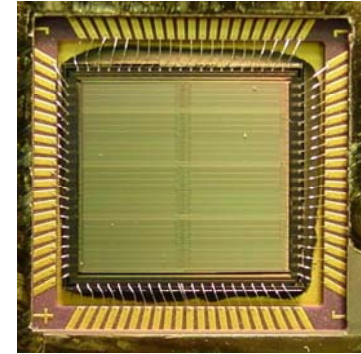
- Correlation function is a sum of products of the signals from two antennas. It is a function of spacing and time delay between two antennas.
- The 2-D Fourier Transform of the correlation function is the sky brightness or image. A transform in a 3rd dimension gives the frequency spectrum.

- In addition to the above fundamental steps signal processing involves amplification, frequency conversion, analog to digital conversion, and photonic data transmission.

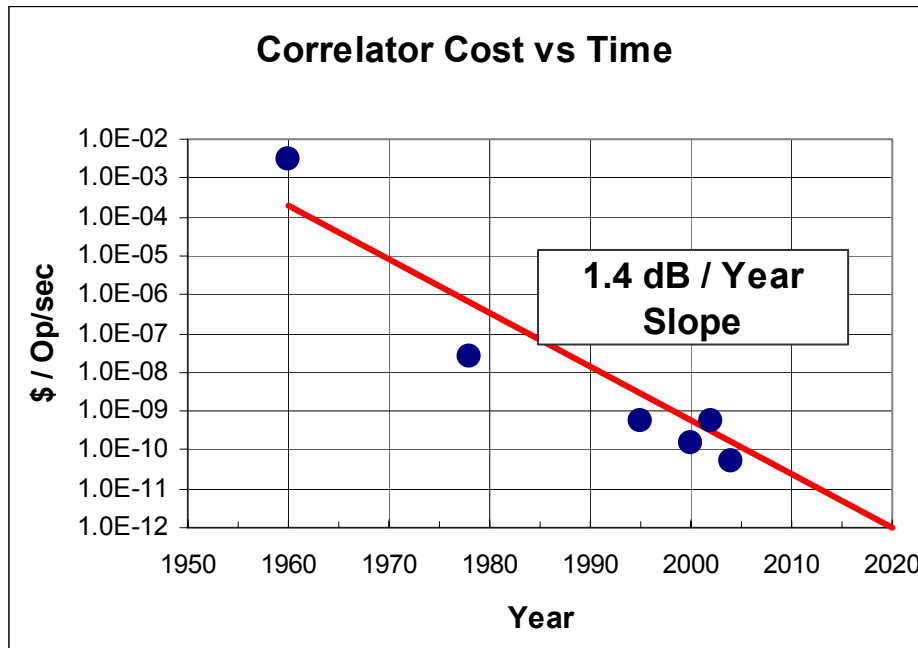
The Development of Correlators in Radio Astronomy



1960 – First Radio Astronomy Digital Correlator, 21 Lags, 300kHz Clock, \$19,000



1995 – GBT Spectrometer Chip, 1024 Lags, 125 MHz Clock, \$200



2005 – Proposed SKA Chip, 100 x 100 x 1 lag, 400 MHz Clock, \$500

Comparison of Array Requirements for Space Communications and Radio Astronomy

Parameter	Communication	Radio Astronomy
Frequency	8 and 32 GHz	.5 to 20 GHz
Array Configuration	Any but lower cost if closely packed	Sparse for better image sharpness
Element Size	Minimum cost probably in the 3.5 to 10 meter range	May be slightly larger because of more complex receivers
Data Processing	Digital beam forming of < 10 beams	Correlation processing of full image; > 10,000 beams
Bandwidth	<10 MHz	1000 MHz

A Long-Range Plan for the DSN

JPL/Caltech 3 x 6m Interferometer - 2003 to 2005

- Provides an early, inexpensive (< \$1M) test of breadboard components of the system.
- Develops a JPL/Caltech team for array technology development

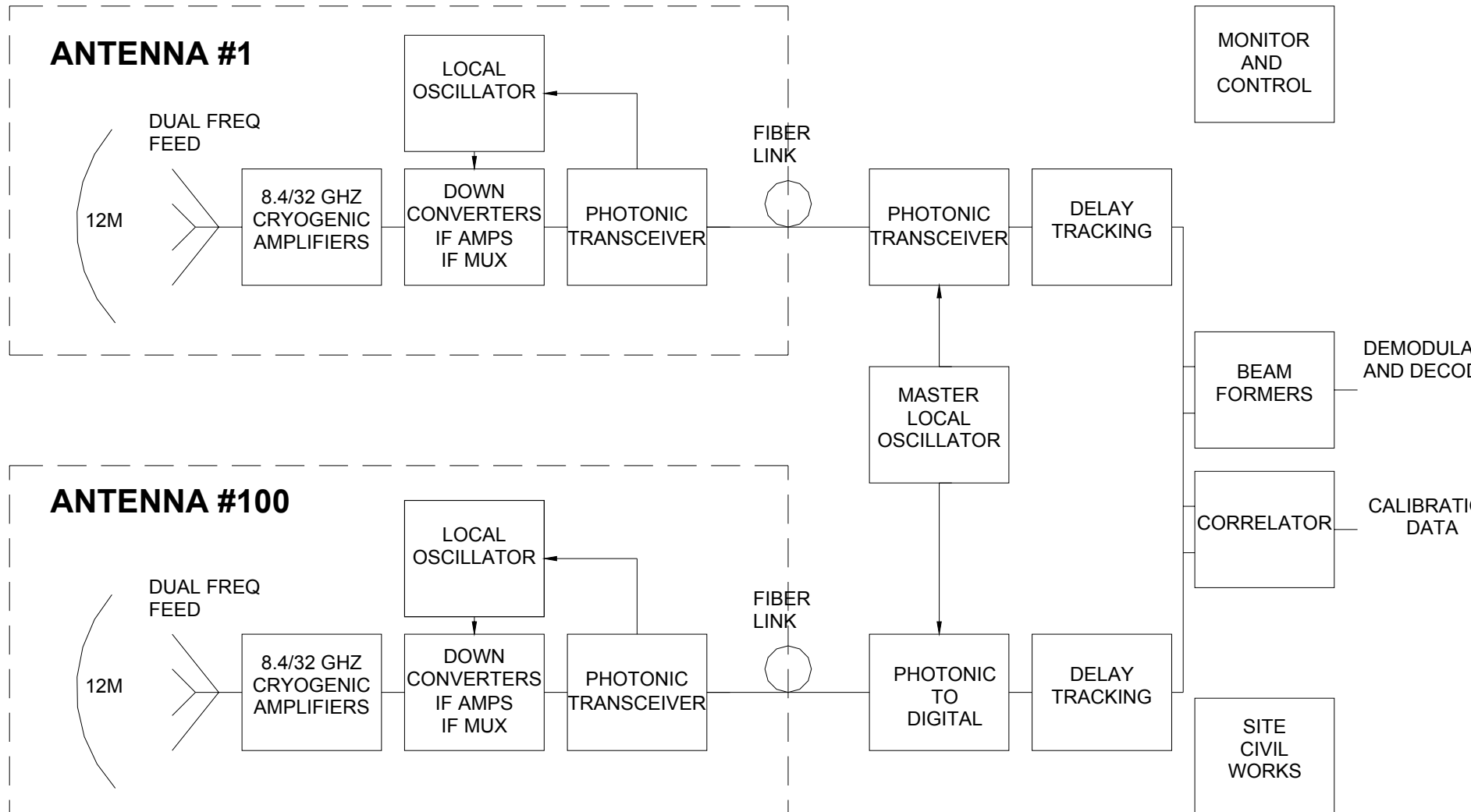
DSN Prototype 100 x 12m Array – 2003 to 2008

- Provides a solid test and demonstration of performance, cost, and operational aspects of a large array

DSN Operational Large Array – 2007 to 2015

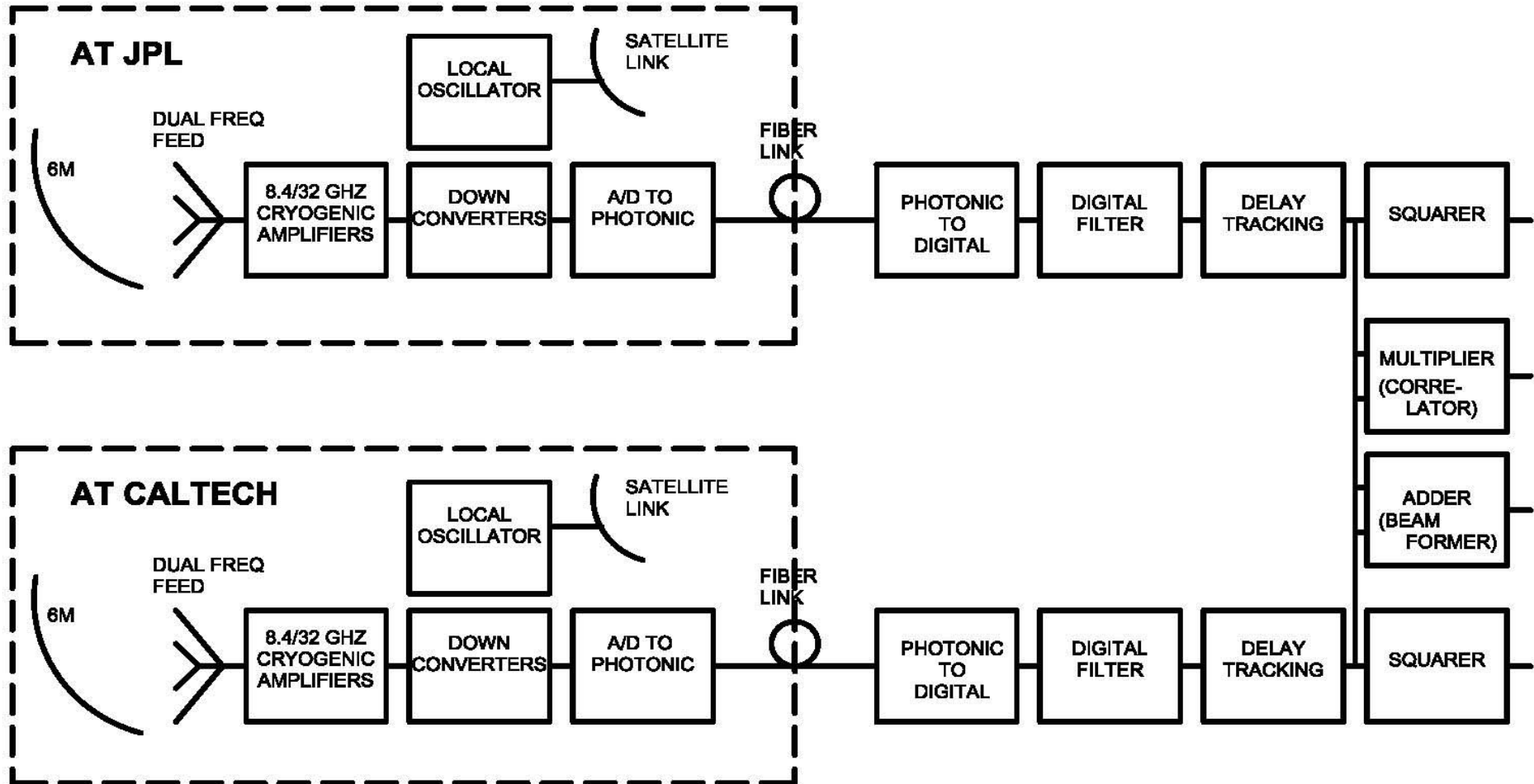
- Provides NASA with a 100X improvement in communications infrastructure to support space exploration in the 2015 – 2040 era.

PROTOTYPE ARRAY BLOCK DIAGRAM



JPL to Caltech Interferometer

- Capable of detecting both spacecraft communications and many radio astronomy sources
- Serves as an easily accessible test bed for prototype DSN and SKA equipment
- An educational instrument for thesis and research projects



Array Technology Overview

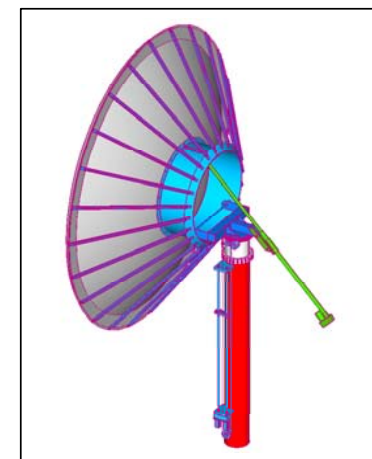
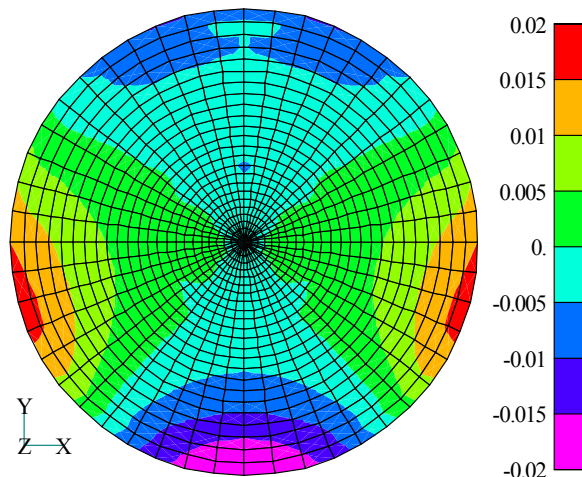
Item	Approach	Key Issues	Challenge
System Design	Experience, Breadboard, Prototype	Configuration, Calibrat., Dynamic Range	Both radio astronomy & DSN
Antennas	Aluminum Hydroform	Accuracy, Cost	>12m, Lower Cost
Feed	DSN – 8/32 GHz SKA – Log periodic	Efficiency, Noise Pickup	Cryogenic Feed Window
Low-Noise Amplifiers	0.1um InP HEMT MMIC	Low Noise	Low Noise at Higher Temp
Cryocoolers	Gifford-McMann 15K Or Pulse Tube	Maintenance Cost or Development Time	No Cryo Moving Parts
Local Oscillator, Timing	Round-trip Fibers and Round-trip Satellite	Phase Stability	Commercial Satellite Link
Data Transmission	Photonic Fibers	Installation Costs for Long Distance	40 GB/s
Element Signal Processing	RF MMIC Modules, A/D Converters, Filters	Cost, RFI, Flexibility	8 GHz Bandwidth
Combinatorial Signal Processing	Digital Beam Formers, Correlators	Connections, Bandwidth	VLSI, Growth Path
Monitor and Control	Standard Modules, Serial Data Transmission	Convenient and Robust Software	Operation over Internet

Hydroformed Aluminum Antennas

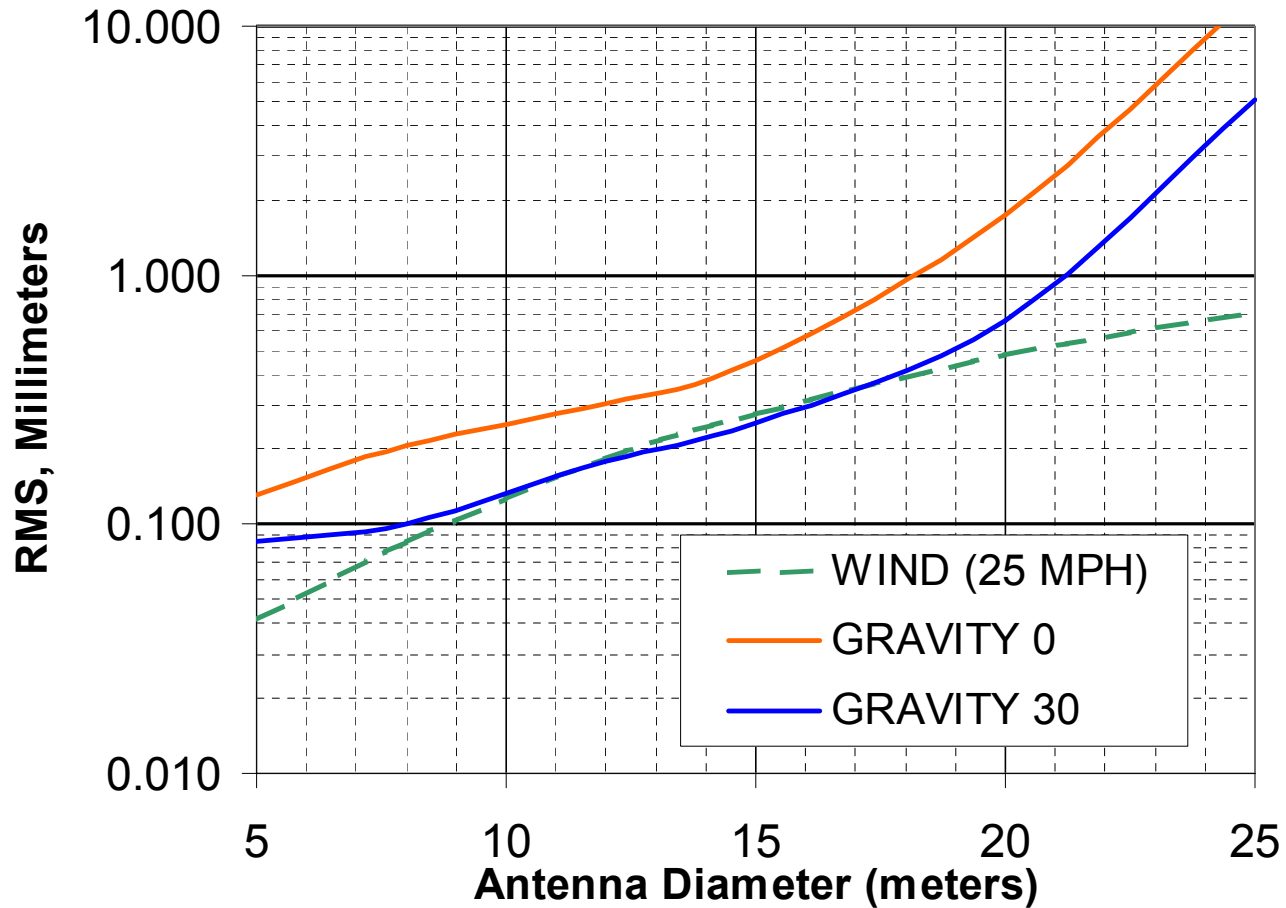
Hydroforming is a process of using a fluid or gas at very high pressure to force aluminum sheet to conform to a mold. The result is a stiff, accurate, and low cost reflector.

JPL has performed a structural analysis of 5m and 8m hydroformed reflectors manufactured by www.anderseninc.com and has found that the wind and gravitational distortions would allow operation at frequencies as high as 100 GHz.

Example	Antenna Diameter	Cost per Antenna	Cost per m ²	Cost per km ²
New 70m DSN antenna	70m	\$100M	\$40.8K	\$40.8B
25m VLBA antenna	25m	\$3M	\$9.6K	\$9.6B
6m ATA antenna	6m	\$30K	\$1.7K	\$1.7B
Target SKA cost	10m	\$30K	\$600	\$0.6B
Hydroformed DBSTV antenna	4m	\$2.8K	\$350	\$0.35B
Aluminum, 3mm thick sheet	Any	NA	\$30	\$.03B



RMS Deformation Due to Wind and Gravity as a Function of Antenna Diameter for Hydroformed Shell of 3mm Thickness



Current DSN and SKA Antenna Requirements

Reflector Type – 12m offset Gregorian

Surface Accuracy – 0.2mm rms deviation from best fit caused by gravity, wind upto 15mph, an temperature of—10 to +55C

Pointing Accuracy - .011° or 0.7' after correction table in 15mph wind

Phase Center Stability – Shall move < 1mm due to 15mph wind or sun/shade condition.

Survival – Drive to stow in 50 mph wind and survive at stow in 100 mph wind.

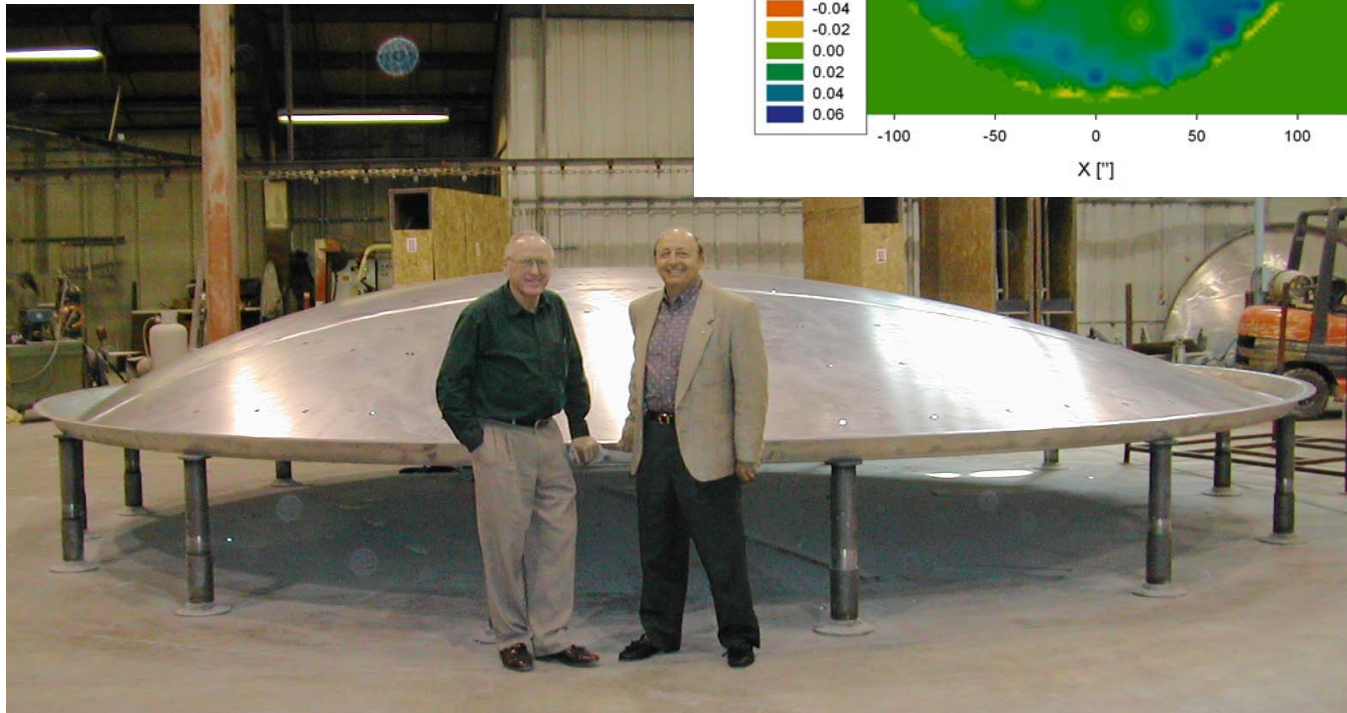
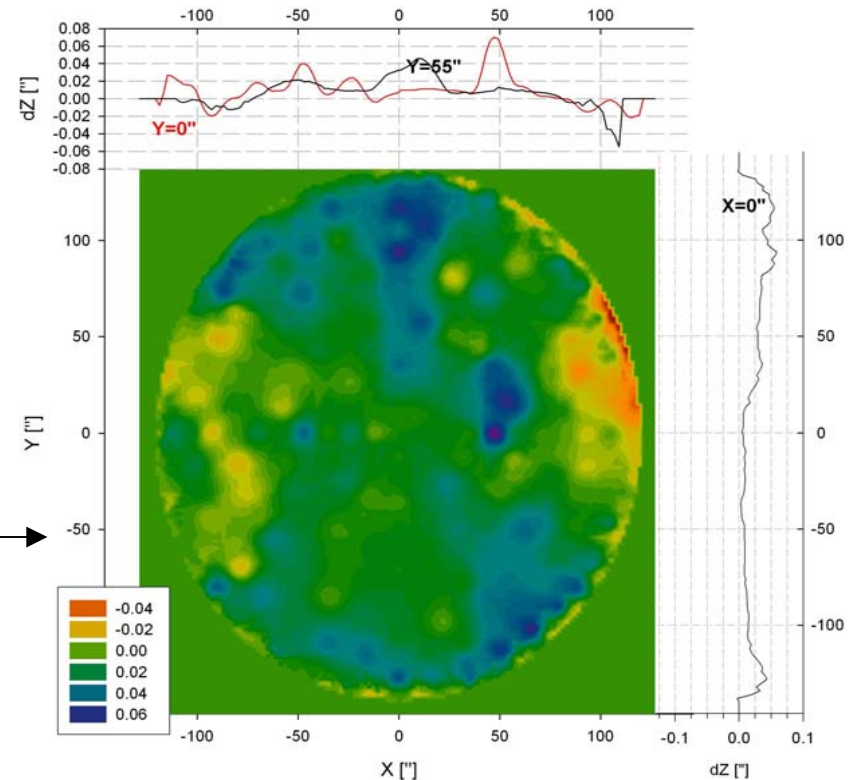
Receiver Mounting – 90 kg at Gregorian focus and 90 kg at prime focus including 2.4m subreflector.



6m Hydroformed ATA Antenna at Anderson Plant, May, 2002

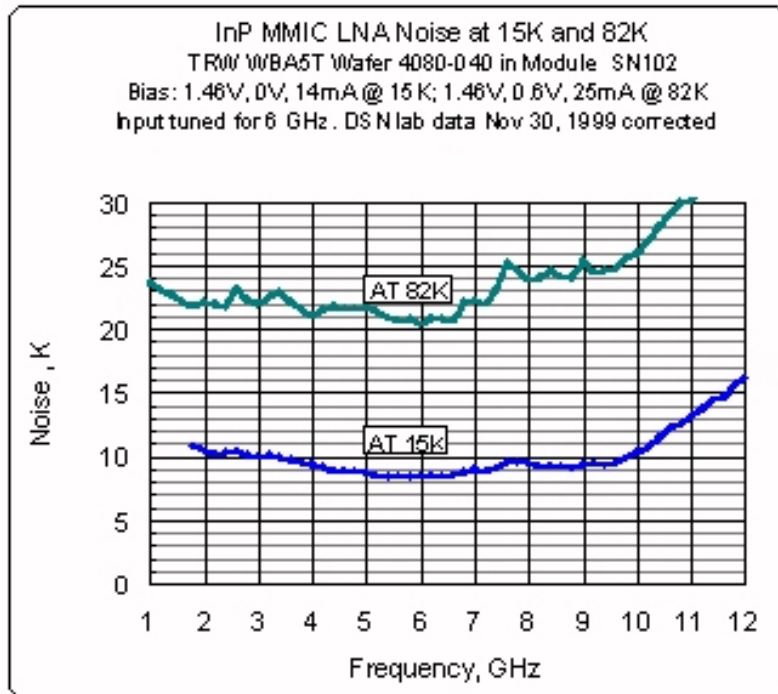
- RMS deviation is 0.68mm which is sufficient for 11 GHz ATA operation.
- Mold will be further machined with a goal of 0.20mm for JPL/Caltech 40 GHz antenna

Error map of surface →

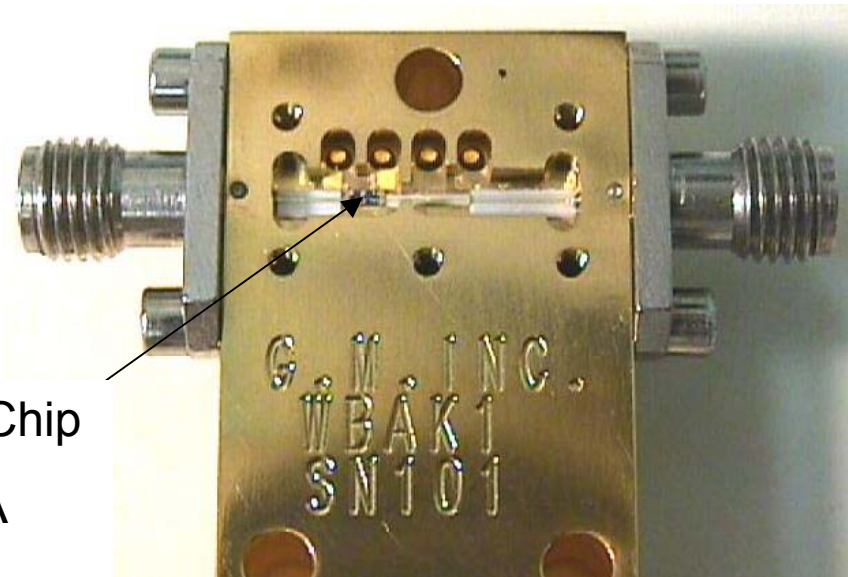


Low-Noise Cryogenic Amplifiers for Arrays

- JPL and Caltech are developing cryogenic LNA's using InP MMIC devices processed at TRW and HRL and funded by NASA and the SETI Institute.
- Thrust is to very wideband LNA's and operation at higher cryogenic temperatures to reduce cooling costs. An example is shown below
- A record noise temperature of 2K averaged over the 4 to 8 GHz band was recently measured in an LNA designed at Chalmers University (Sweden) using TRW HEMT transistors supplied by JPL.

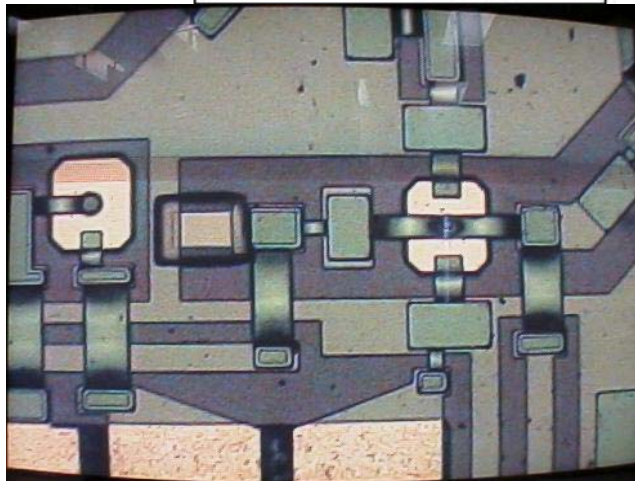
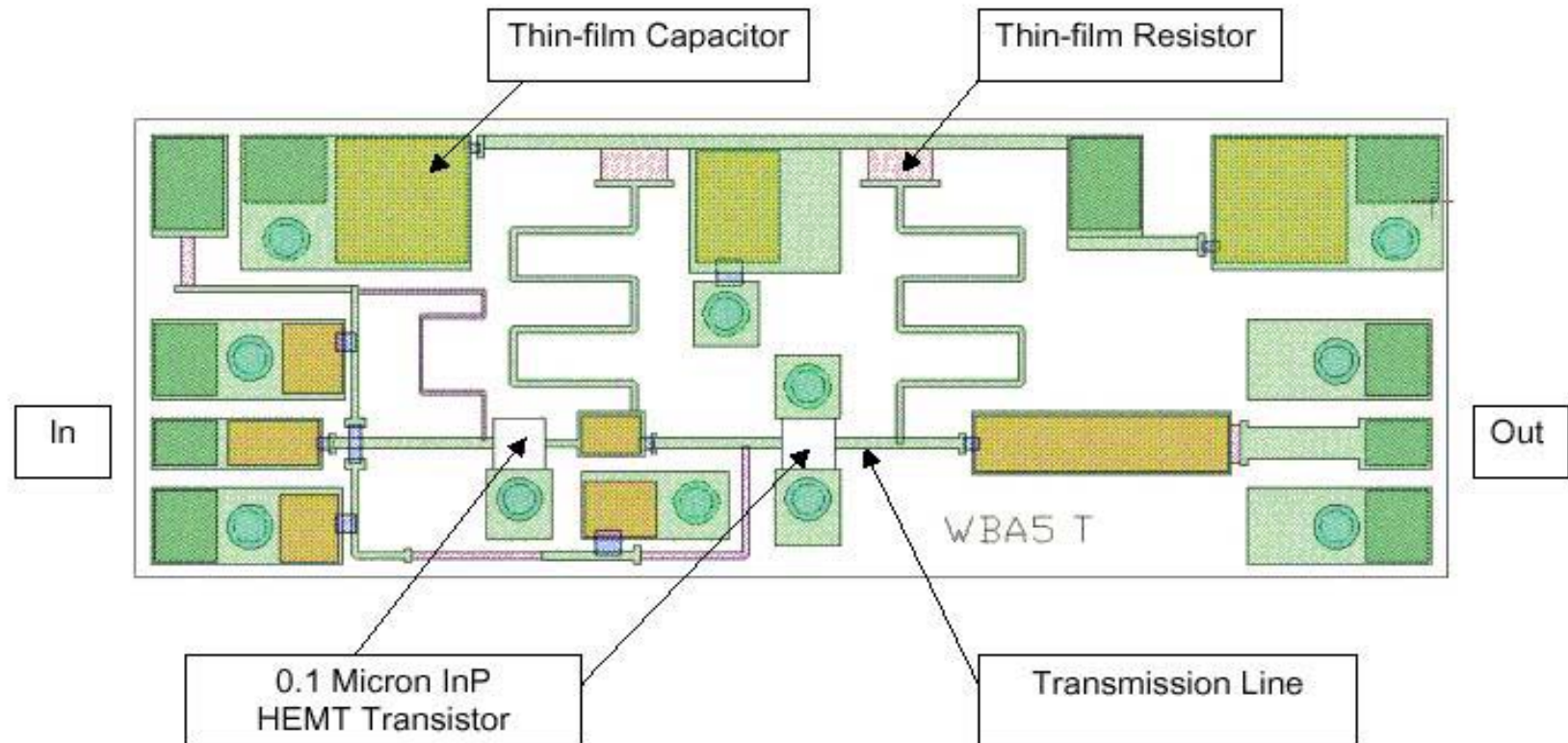


MMIC Chip
LNA



Monolithic Integrated Circuit Very Low Noise 0.5 to 11 GHz Amplifier

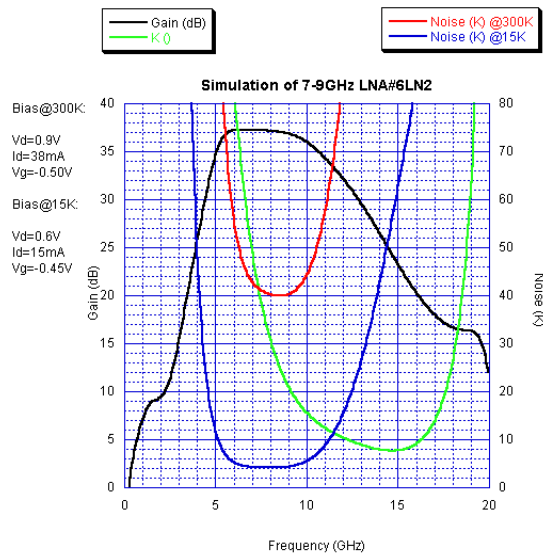
Chip Size – 2mm x 0.74mm x 0.1mm, Material – Indium Phosphide



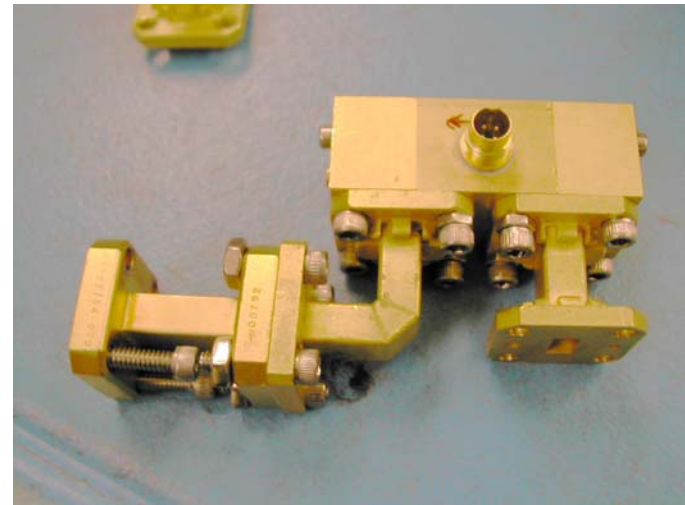
Photograph of portion of MMIC,
Metal strips approximately 20um wide

Cryogenic Low Noise Amplifiers for the DSN Array

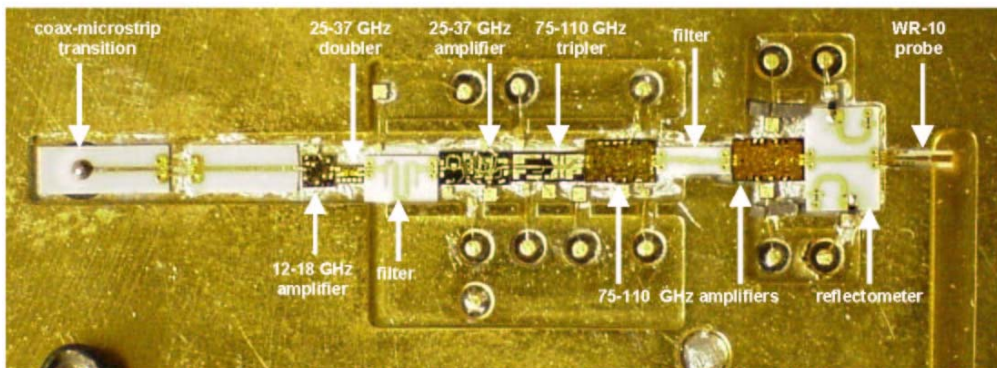
X-Band LNA Designed at Caltech for Raytheon MHEMT Process



Ka-Band LNA Under Test at UCSB



Example of Multi-Function MMIC Module - Length 30mm



Down-converter, LO multipliers, IF amplifiers, and IF switching can all be packaged in one module

Fig. 3. Photograph of the interior of the epit block showing the coaxial input on the far left, the MMIC amplifiers, multipliers, and

Prototype DSN Array Summary Schedule

D=Design F=Fabricate A=Assemble T=Test							
Task	FY02	FY03	FY04	FY05	FY06	FY07	FY08
Rapid Prototype 6m Interferometer							
Design	DDDD	D					
Fabricate		FFF					
Integrate		A	AAA				
Test			T	TTTTT			
Prototype 100 x 12m Array							
Design	DDDD	DDDD	DD				
Fabricate			FF	FFFFF	FFF		
Integrate				AA	AAAA	AA	
Test						TTTTT	TTTTT
Funding Requirements	\$1.2M	\$5.8M	\$10.9M	\$22.0M	\$21.9M	\$11.1M	\$3.1M
Total	\$76.0M						

Detailed Prototype Array Schedule and Milestones

WBS		FY02	FY03	FY04	P=Procure FY05	A=Assemble FY06	T=Test FY07
1	System Development						
1.1	Requirements, Configuration, & Calibrate	DDDDDDDDDDDDDDDDDD11					
1.2	Test Interferometer	DDDDDDDDDDDDDDFFFAAAAAAAAAA12TTTTTTTTTT					
1.3	Design and Test	DDDDDDDDDDDDDDDDDDDDDDDDDDDDDDDDDDDD13PPPPFFFFFFFFFFFAAAAAA14TTTTTTT15					
2	Site Development						
2.1	Site Selection Study and Negotiations	DDDDDDDDDDDD21PPPPPPPPP22					
2.2	Site Civil Work		DDDDDDDDDDDDDDDDDDDDDDDDDDDD23PPPPFFFFF24FFFFFFF				
3	Antenna Element						
3.1	6m Reflector and Mount	DDDDDDDDDD31PPPPFF32AAAA33TT					
3.2	12m Near-Site Factory		DDDDDDDD34PPPPPPFFFFF35				
3.3	12m Reflector and Mount		DDDDDDDDDDDD36PPPPFFFFFFFFFF37AAAAATT38AAAAA39				
4	Receivers						
4.1	8/32/38 GHz 6m Feed	DDDDDDDDDD41PPPPFF42TT43TT					
4.2	8/32/38 GHz 12m Feed		DDDDDD44PPPPFFFTT45TT				
4.3	8/32/38 GHz LNA	DDDDDDDDDD46FFFFFF47AA	DDDDPPPPFFFFF48ATTATATAAAAA49				
4.4	Cryocooler and Dewar		DDDDFFFTTT4AATTT4B	DDDDPPPPFF4CAAATAAAAAAA4D			
4.5	RF Analog Processing		DDDDFFFTTT4ETT DDDDDDD4FPPPFFFTTAAAAA				
5	Data Transmission						
5.1	Subsystem Design		DDDDPPAATT51DDDDDDDD52				
5.2	RF/Photonic Transceivers				PPPPFFFFF	53AAAAAAA54	
5.3	Fiber Installation				DDDDDDPPP	55AAAAAAA56	
5.4	Remote Station Study	DD DDDD					DDDDDDDDDD
6	Signal Processing						
6.1	Processing Design and Coding	DDDDDDDDDDDDDDDDDDDD61FFFFFFF62AAAAAAAAA63TTTTTTTTTTTTTTTT64					
6.2	Beam Former		DDDDDDDDDDDDDDDDDDDD65FFFFFFF66AAAAATTTT67				
6.3	Correlator		DDDDDDDDDDDDDDDDDDDD68FFFFFFF69AAAAATTTT6A				
7	Monitor and Control						
7.1	Interferometer Mon and Control		DDDDFFFAAATT71				
7.2	Array Monitor and Control			DDDDDDDD72FFFFFFF73TTTT74			
7.3	Operation Interface				DDDDDDDD75	FFFFFTTTT76	
8	Project Management						
8.1	Staffing, Schedule, and Reporting	XX					
8.2	Cost Estimation and Control	XX					
8.3	Spectrum Management	XX					

Prototype Array Milestones Through 2003

WBS	Milest one	Name	Date	Event
3.1	31	6m Antenna Designed	Oct-02	Complete design of backup structure and mount for precision 40 GHz version of 6m ATA antenna.
4.1	41	6m Feed Design	Oct-02	8.4 and 32-38 GHz feed design complete.
4.3	46	8 and 32 GHz LNA Design	Oct-02	8 and 32-38 GHz MMIC LNA's designed and tested
2.1	21	Site Selected	Jan-03	Preliminary Site Review
1.,1	11	Requirements Freeze	May-03	Changes after this date may have cost impact.
4.1	42	6m Feed Fabricated	Jul-03	Machining at JPL or outside shop with attention to finding future low cost quality fabricator.
3,1	32	6m Antenna Fabricated	Aug-03	Three 6m antennas including mounts fabricated.
4.3	47	8 and 32 GHz LNA Tested	Aug-03	LNA's packaged, tested, and ready for integration with feed and cryogenics.
6.1	61	Algorithm Design Complete	Sep-03	Algorithms for array calibration and beam forming complete and documented.
4.4	4A	Cryocooler Tested	Oct-03	Cryocooler including dewar for 6m tests ready for integration with feed and LNA.
4.5	4E	RF Analog Design for 6m	Oct-03	Tested RF analog system for 6m interferometer complete.
5.1	51	Interferometer Transmission	Oct-03	Design and implementation complete for interferometer data transmission system
4.1	43	6m Feed Tested	Oct-03	Patterns tested and computation of Aeff/Tsys. Ready for incorporation in cryogenics dewar.
7.1	71	Interferometer Mon & Control	Dec-03	Interferometer pointing control, delay control, and simple data processing functional.

Cost by Subsystem, FY02-04 and Total FY02-08

WBS		FY02			FY03			FY04			TOTAL WBS		
		FTE	MatK\$	TotK\$	FTE	MatK\$	TotK\$	FTE	MatK\$	TotK\$	FTE	MatK\$	TotK\$
1	System Development												
1.1	Requirements, Configuration, & Ca	1.0		210	1.5		328	1.5		341	11.0	0	2648
1.2	Test Interferometer	0.3		53	0.5		109	0.5		114	2.3	0	511
1.3	Design and Test	0.3		53	2.0		437	2.0		454	12.3	1200	4150
2	Site Development												
2.1	Site Selection Study and Negotiati	0.8	100	258	1.0	100	318			0	1.8	200	576
2.2	Site Civil Work			0	1.0	150	368	1.0	400	627	4.0	6550	7477
3	Antenna Element												
3.1	6m Reflector and Mount	1.0		210	1.0	200	418	1.0	100	327	3.0	300	956
3.2	12m Near-Site Factory			0	0.5		109	1.0	2000	2227	1.5	6000	6336
3.3	12m Reflector and Mount			0	0.5	200	309	1.0	300	527	4.5	18500	19574
4	Receivers												
4.1	8/32/38 GHz 6m Feed	0.5		105	0.5	40	149			0	1.0	40	254
4.2	8/32/38 GHz 12m Feed			0			0	0.5	50	164	1.0	350	582
4.3	8/32/38 GHz LNA	0.5		105	1.0	200	418	1.0	250	477	6.0	1100	2521
4.4	Cryocooler and Dewar			0	0.5	80	189	1.0	50	277	7.0	2130	3818
4.5	RF Analog Processing			0	2.0	40	477	2.0	200	654	10.0	1490	3866
5	Data Transmission												
5.1	Subsystem Design			0	1.0	20	238	1.0	50	277	2.0	70	516
5.2	RF/Photonic Transceivers			0			0	1.0	50	277	4.0	1450	2415
5.3	Fiber Installation			0			0	0.5		114	4.0	850	1809
5.4	Remote Station Study	0.1		21	0.5	20	129	0.5	20	134	3.1	210	955
6	Signal Processing												
6.1	Processing Design and Coding	0.5		105	1.0		218	1.0		227	2.5	0	551
6.2	Beam Former			0	1.0	50	268	3.0	200	881	11.5	1150	3884
6.3	Correlator			0	1.0	50	268	3.0	200	881	11.5	850	3584
7	Monitor and Control			0			0			0			
7.1	Interferometer Mon and Control			0	1.5	50	378	1.0	20	247	2.5	70	625
7.2	Array Monitor and Control			0			0	3.0	100	781	12.0	800	3704
7.3	Operation Interface			0			0			0	3.5	0	885
8	Project Management												
8.1	Staffing, Schedule, and Reportin	0.3		53	2.0	50	487	2.0	100	554	9.3	400	2563
8.2	Cost Estimation and Control	0.3		53	0.5		109	1.0		227	3.8	0	871
8.3	Spectrum Management			0	0.2		44	0.5		114	1.7	0	398
	Total FTE Personnel	5.4	100	1224	20.7	1250	5771	30.0	4090	10904	136.6	43710	76028

Array Personnel Plan FY03-08

(\$210K per FTE in FY02, Escalated 1.04 per year, Estimates of Jan 2002)

Array Personnel Chart			FY02 Cost FTE 210			Escalation		1.04	
	Position	FY03 Person	FY03	FY04	FY05	FY06	FY07	FY08	Total
1	Program Manager		1	1	1	1	1		5
2	Business Manager		1	1	1	1			4
3	Administrative Ass't		0.5	1	1	1			3.5
4	Project Scientist A		1	1	1	1	1	1	6
5	Project Scientist B		1	1	1	1	1	1	6
6	Project Engineer		1	1	1	1	1	1	6
7	System Engineer		1	1	1	1	1	1	6
8	Site Engineer		1	1	1	1			4
9	Antenna Engineer A		1	1	1	1	1		5
10	Antenna Engineer B		1	1					2
11	Antenna Control Eng			1	1				2
12	Feed Engineer		0.5	1	1	1			3.5
13	Cryocooler Engineer		0.5	1	1				2.5
14	Front-End Engineer		1	1	1	1	1	1	6
15	RF Analog Engineer		1	1	1	1	1		5
16	LO Engineer		1	1	1	1			4
17	RF Test Engineer				1	1	1		3
18	Fiber Transmission Eng		1	1	1	1	1		5
19	Fiber Technician					1	1		2
20	Photonic Eng			1	1	1			3
21	Remote Link Eng		0.5	0.5	0.5	0.5	0.5	0.5	3
22	Signal Processing Eng		1	1	1	1	1	1	6
23	Beam Former Eng A		1	1	1	1	1		5
24	Beam Former Eng B			1	1	1			3
25	Beam Former Programmer			1	1	1	1	1	5
26	Correlator Eng A		1	1	1	1	1		5
27	Correlator Eng B			1	1	1			3
28	Correlator Programmer			1	1	1	1	1	5
29	Mon & Cont Eng A		1	1	1	1	1	1	6
30	Mon & Cont Eng B		0.5	1	1	1	1		4.5
31	Mon & Cont Programmer			1	1	1	1		4
32	Operation Interface Eng					1	1	1	3
Total FTE			19.5	28.5	28.5	28.5	20.5	10.5	136
FY Labor Cost, \$K			\$4,259	\$6,473	\$6,732	\$7,002	\$5,238	\$2,790	\$32,494

Basis of Cost Estimate for Items Above \$3.8M

WBS	Task	Amount K\$	JPL FTE	Basis of Estimate
3.3	12m Reflector and Mour	\$19,574	4.5	Cost per 12m antenna is \$256K including reflectors, drives, foundation, installation and the near-site factory (WBS 3.2). This is close to a 0.14D ³ curve which fits ATA 6m at \$32K and VLBA 25m at \$2.2M, Material cost for 12m x 12m x .005m aluminum sheet is \$6.5K and 40 hours labor at \$133K should be sufficient to form the reflector. Allowing \$30K for backup structure, \$50K for drives, \$20K for foundation, and \$24K for 400 hours for assembly and installation gives a total of \$133K which is well below the \$194K estimate not including the non-recurring factory cost.
2.2	Site Civil Work	\$7,477	4.0	This includes A&E design, grading, power, foundations, and a 500 m ² array maintenance facility on a 0.6 x 0.6 km site (60m spacing of 100 12m antennas).
3.2	12m Near-Site Factory	\$6,336	1.5	This is based upon \$5M estimate given by John Andersen (August 2001) which includes 12m tooling (mold) of \$3M, hydroforming equipment at \$1M, and a 20m x 50m metal building enclosure at \$1M.
1.3	Prototype Array System	\$4,150	12.3	This include system design of the array, monitoring of subsystem specifications and test results, and testing of the array as it becomes functional. Two FTE are provided each year for Project Scientist and Project Engineer functions, The array testing is supported by contract for four operators in years FY06-08.
6.2	Beam Former	\$3,884	11.5	Using the SKA cost equation for processing with 8 100 MHz beams gives a component cost of \$750K. The 8.5 FTE provides for design, assembly, and testing.
4.5	RF Analog Processing	\$3,866	10.0	Includes signal switching, level control, downconversion, IF amplification, and local oscillator distribution at antenna and control center. Component cost is estimate in is \$6K per antenna plus \$4K for factory integration and test. The FTE are for design, prototyping, installation, and system test.
4.4	Cryocooler and Dewar	\$3,818	7.0	Per antenna includes 15K cooler at \$8K, dewar machining at \$2K, vacuum pump at \$1K, integration with feed and LNA's at \$3K, and antenna installation and test at \$3K; total \$17K x 100 = \$1.7M. JPL FTE's for design, subcontract management, and non-recurring prototype costs make up the balance.

Goals for a Caltech/JPL SKA/DSN Development Program

System Design

- Design interfaces to user and science community
- Find optimum antenna element size and array configuration

Antenna Manufacture

- Develop manufacturing technology to reach \$600/m² cost target
- Monitor ATA 350x6m manufacture
- Construct small antenna prototypes to verify cost and performance

Transmitter Design

- Design, fabricate, and test solid state 7 and 33 GHz HPA's (100W, 5W)
- Develop diplexer and exciter
- Develop geosynchronous satellite monitor receiver for transmitter phasing

Receiver Development

- Develop low cost MMIC LNA's , feed, and cryogenics; target \$10K

Connectivity

- Develop satellite relay LO distribution and fiber-optic signal transmission

Signal Processing

- Design and prototype digital beam former and correlator

Array Technology Work in Progress at Caltech and JPL

May, 2002

At Caltech

- **ATA Low Noise Receiver** – Niklas Wadefalk works on MMIC design and prototype construction for 0.5 to 11 GHz cryogenic low noise receiver.
- **Caltech 6m Antenna** – Contracted to Andersen to improve surface of ATA reflectors to allow 40 GHz operation.

At JPL

- **DSN Array System Design** – Durga Bagri, Mick Connally, Dayton Jones work on system requirements and block diagram design
- **Antenna Pedestal Design** – Roger Schultz is designing a pedestal and drive system for the Andersen 6m reflector.
- **8/32 GHz Feed Design** – Dan Hoppe is designing a concentric dual frequency feed.
- **8.4 and 32 GHz LNA Design** – Sandy Weinreb is working with Jose Fernandez, Steve Montinez, and UCSB on assembly and testing of MMIC LNA's

Students Participating in Array Development at Caltech 2002

Student	School	Project
Summer Undergraduate Research Students, 2002		
Eric Anderson	Caltech	Modeling of hydroformed reflector fabrication
Joe Barden	UCSB	Precision timing distribution by commercial satellite
Glenn Jones	Caltech	Cryogenic transistor testing
Anton Aboukhalil	McGill	Design of antenna servo system
Muhammad Ahmed	Georgia Tech	Digital data processing for Caltech/JPL interferometer.
Graduate Students		
Matthew Morgan	Caltech	MMIC design and test, 32 GHz LNA
Robert Hu	U. Michigan	Cryogenic noise parameters, 8-20 GHz LNA
Patrick Cesarano	Caltech	New student starting July, 2002

Caltech Array Technology Development Center

Concept

A center on the Caltech campus for development of technology for both radio astronomy and space communications. Financial support from a \$10M endowment from Caltech gift funds is proposed.

Summary of Benefits

- 1)The center will spear-head and jump-start a next-generation radio astronomy project, the SKA, with enormous science impact.
- 2)The center provides stimulation, oversight, and future personnel for a JPL DSN array initiative which involves billions of dollars and decades of use.
- 3) The center provides a leadership role for Caltech in the SKA. It is a prudent investment in the future of radio astronomy at Caltech.
- 4)The center stimulates and benefits from departmental collaboration.

Rationale for Proposed Caltech Array Development Center

Caltech led the nation into radio astronomy interferometry and arrays in the 1960's and it's alumni still guide most of the ongoing efforts at the VLA, VLBA, and ALMA radio arrays. Because of its outstanding astrophysics program at many wavelengths, its experience with the Owens Valley Radio Observatory, and the association with JPL it is appropriate for Caltech to play a strong leadership role in future radio arrays.

Technology Areas of Interest

- 1) Design of precision reflector and drive system structures which can be reproduced at low cost.
- 2) Development of very wideband low noise receivers including long life cryogenic systems
- 3) Systems for one picosecond time synchronization at antennas which may be over 1000 km apart
- 4) Affordable gigabit data transmission systems
- 5) Hardware and software for processing of the order of 10^{14} bits per second which will be received by the array.